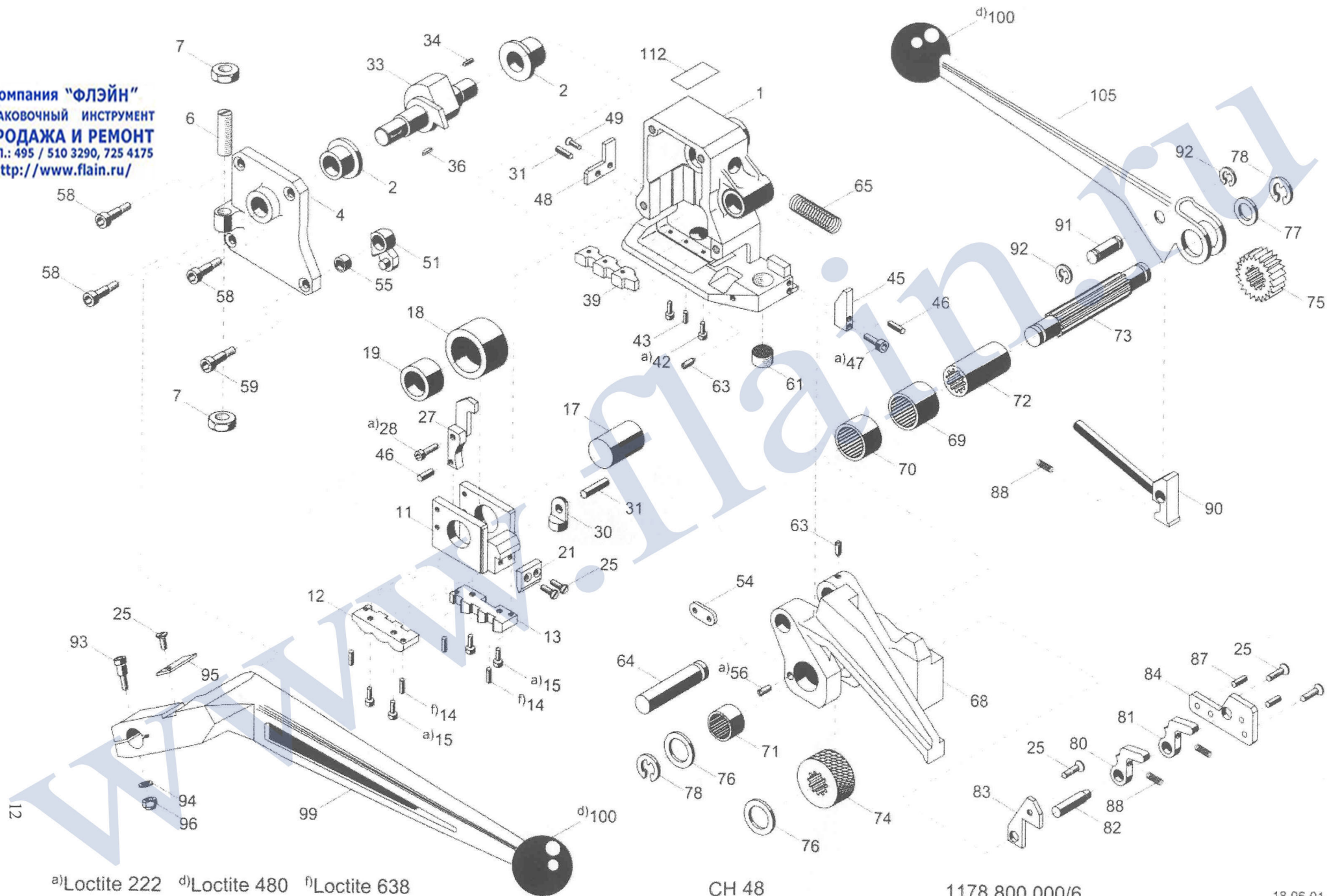


Компания "ФЛЭЙН"
УПАКОВОЧНЫЙ ИНСТРУМЕНТ
ПРОДАЖА И РЕМОНТ
ТЕЛ.: 495 / 510 3290, 725 4175
<http://www.flain.ru/>



a) Loctite 222 d) Loctite 480 η) Loctite 638

CH 48

1178.800.000/6

18.06.01 v

When ordering please indicate part number and quantity

* Recommended spare parts

Explosion drawing see page 24

Pos.	Part no	Part name	Quantity
1	1178.800.050	Housing, incl. pos 2	1
2	1935.716.170	Flanged bearing, $\varnothing$ 16/18 x 17	2
3			
4	1178.800.051	Lid, incl. pos 2	1
5			
* 6	1821.039.017	Set screw	1
7	1830.000.054	Counter nut	2
8			
9	1821.202.023	Matrice complete, incl. Pos. 11-15	1
10			
11	1831.022.001	Sealing block	1
* 12	1821.202.012	Matrice left	1
* 13	1821.202.013	Matrice right	1
14	1921.303.120	Cylindric pin, $\varnothing$ 3 m6 x 12	4
15	1910.805.088	Cylinder screw, M 5 x 8	4
16			
17	1178.800.055	Shaft	1
18	1178.800.056	Pressure roll, incl. pos 19	1
19	1935.520.200	Slide bearing, $\varnothing$ 20/23 x 20	1
20			
* 21	1178.800.077	Cutting knife	1
22			
23			
24			
25	1911.905.122	Counter sunk screw, M 5 x 12	6
26			
27	1178.800.058	Carrier	1
28	1911.005.128	Cylinder screw, M 5 x 12	1
29			
30	1178.800.059	Back up hook	1
31	1921.905.122	Roll pin, $\varnothing$ 5 x 12	2
32			
33	1178.800.078	Eccentric shaft, incl. pos 34	1
34	1921.304.241	Cylindric pin, $\varnothing$ 4h6 x 24	1
35			
36	1178.800.080	Key	1
37			
38			
* 39	1178.800.061	Die	1
40			
41			
42	1910.804.108	Cylinder screw, M 4 x 10	2
43	1921.304.120	Cylindric pin, $\varnothing$ 4m6 x 12	1
44			
45	1178.800.062	Strap stop front	1
46	1921.604.121	Spiral pin, $\varnothing$ 4 x 12	2
47	1911.005.168	Cylinder screw, M 5 x 16	1
48	1178.800.063	Strap stop rear	1
49	1911.905.102	Counter sunk screw, M 5 x 10	1
50			
51	1178.800.064	Strap guide pawl	1
52			
53			

Pos.	Part no	Part name	Quantity
54	1178.800.065	Link	1
55	1178.800.066	Bushing	1
56	1178.800.067	Set screw	1
57			
58	1913.606.122	Shoulder screw, $\varnothing$ 8/M 6 x 12	3
59	1913.606.202	Shoulder screw, $\varnothing$ 8/M 6 x 20	1
60			
* 61	1820.040.087	Toothed plate	1
62			
63	1910.505.082	Set screw, M 5 x 8	2
64	1820.030.325	Shaft	1
65	1820.010.159	Compression spring	1
66			
67			
68	1831.031.002	Rocker complete, incl. Pos. 69-71, 87	1
69	1933.822.160	Needle bushing, $\varnothing$ 22/28 x 16	1
70	1933.822.120	Needle bushing, $\varnothing$ 22/28 x 12	1
71	1933.814.120	Needle bushing, $\varnothing$ 14/20 x 12	1
72	1178.800.069	Bushing	1
73	1178.800.070	Shaft	1
* 74	1820.040.104	Tensioning wheel	1
75	1820.040.105	Block wheel	1
76	1917.401.145	Spacer washer, $\varnothing$ 14/26 x 0.5	2
77	1934.430.150	Counter washer, $\varnothing$ 15/28 x 0.8	1
78	1920.112.132	Retaining ring, $\varnothing$ 12	2
79			
80	1178.800.071	Pawl short	1
81	1178.800.072	Pawl long	1
82	1820.030.434	Bolt	1
83	1178.800.073	Stop plate	1
84	1178.800.074	Plate	1
85			
86			
87	1921.804.162	Roll pin, $\varnothing$ 4 x 16	2
88	1820.010.061	Compression spring	3
89			
90	1820.050.083	Tensioning pawl	1
91	1820.030.435	Bolt	1
92	1920.106.072	Retaining ring, $\varnothing$ 6	2
93	1913.606.252	Shoulder screw, $\varnothing$ 8/M 6 x 25	1
94	1917.803.066	Washer, M 6	1
* 95	1178.800.075	Stop plate	1
96	1916.306.062	Lock nut, M 6	1
97			
98			
99	1178.800.076	Sealing lever complete, incl. Pos. 100	1
100	1820.080.051	Knob	2
105	1820.080.065	Tensioning lever complete, incl. Pos. 100	1
112	1820.090.066	Name plate	1